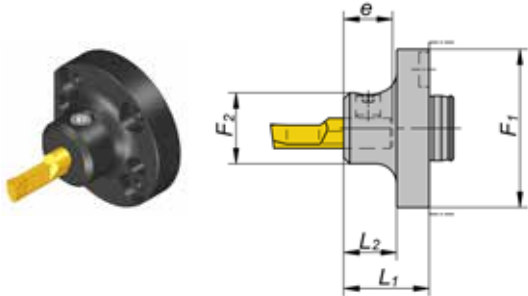


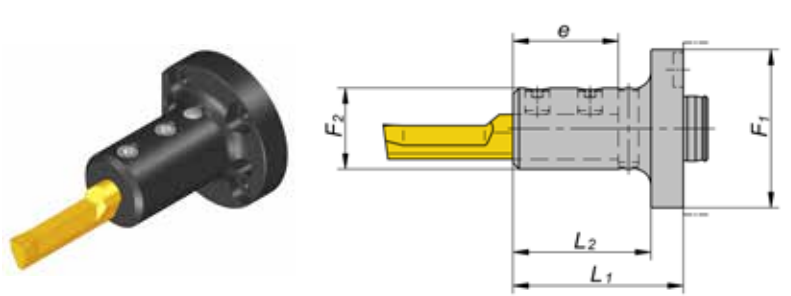
HORN insert holder type SB105/SB110

Keyways, chamfers, hexagon sockets, TORX®, splines

SB105



SB110



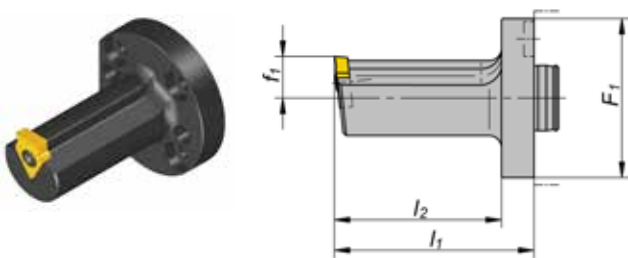
Type	HORN Item No.	Bore Ø from	Groove width DIN138 DIN6885	F1	F2	L1	L2	e	Horn insert type	Suitable to Broaching Unit type
SB105	SB105.1814.W3.01	6	2 / 3 / 4	27.9	17.5	21	14.1	12	N105	26
	SB105.1816.W1.01	6	2 / 3 / 4	39	17.5	21	15	12	N105	32
SB110	SB110.2014.W3.02	9	4 / 5 / 6	27.9	20	34	27.1	26	N110	26
	SB110.2016.W1.02	9	4 / 5 / 6	39	20	42	36	26	N110	32 / 52

Dimensions in mm

HORN insert holder type SH117

Keyways, splines

SH117



Type	HORN Item No.	Bore Ø from	Groove width DIN138 DIN6885	F1	f1	l1	l2	Insert-holder form	Horn insert type	Suitable to Broaching Unit type
SH117	SH117.1714.W3.10	17	5 / 6	28	8.6	38	31	A	S117	26
	SH117.1716.W1.10	17	5 / 6	39	8.3	49	41	A	S117	32
	SH117.1716.W2.10	17	5 / 6	39	8.3	67	59	A	S117	52
	SH117.2216.W1.10	22	6 / 7 / 8	39	10.6	49	41	B	S117	32
	SH117.2216.W2.10	22	6 / 7 / 8	39	11.8	67	59	B	S117	52
	SH117.2616.W1.16	26	10 / 12	39	12.6	49	41	C	S117	32
	SH117.2616.W2.16	26	10 / 12	39	12.6	67	59	C	S117	52

Dimensions in mm

Additional holders available from Paul Horn GmbH on request.

Inserts are not included.